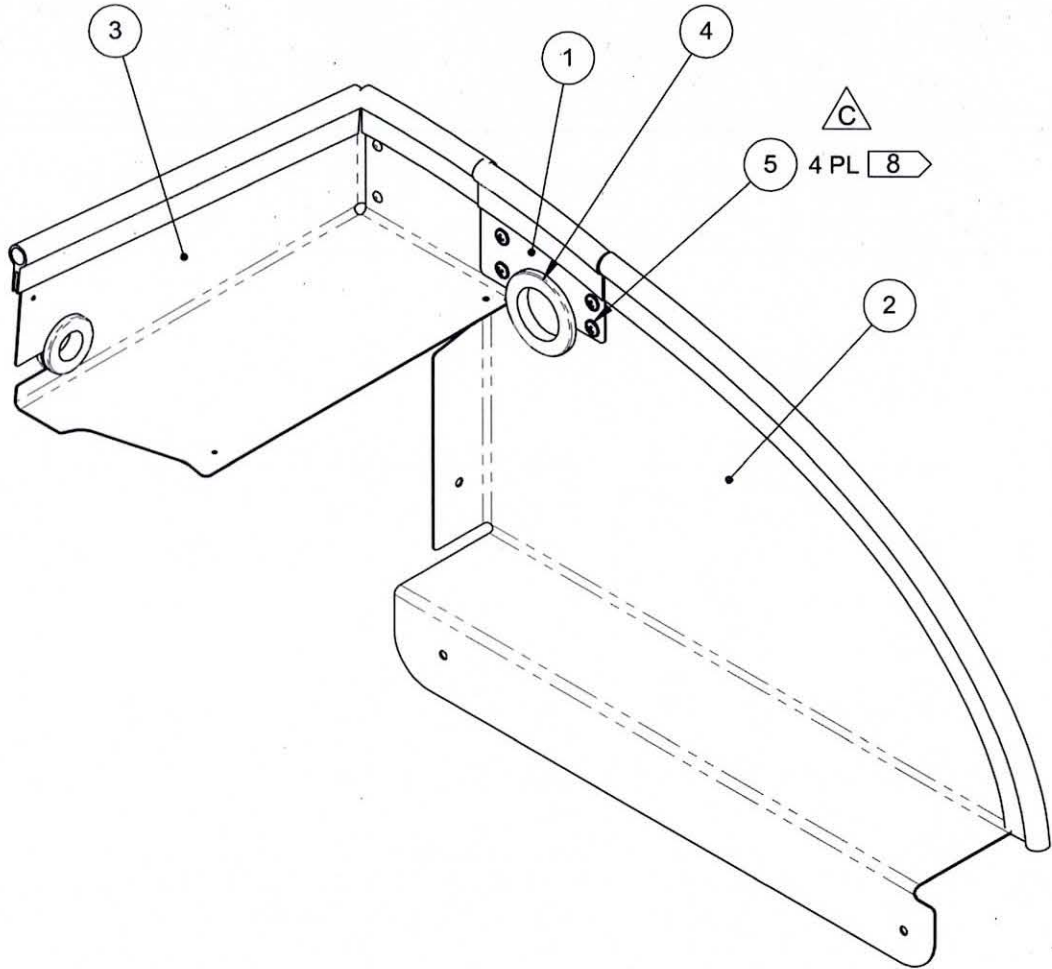


ITEM	QTY -041	PART NUMBER	DESCRIPTION
	X	D4436-041	AFT BRACKET ASSEMBLY
1	1	D4435-043	BRACKET ASSEMBLY
2	1	D4436-043	AFT OUTBOARD BRACKET ASSEMBLY
3	1	D4436-045	AFT INBOARD BRACKET ASSEMBLY
4	1	D4440-1	GROMMET
5	4	AN525-832R6	SCREW, WASHER HEAD



D4436-041 AFT BRACKET ASSEMBLY

RELEASED

MAR 1 2023

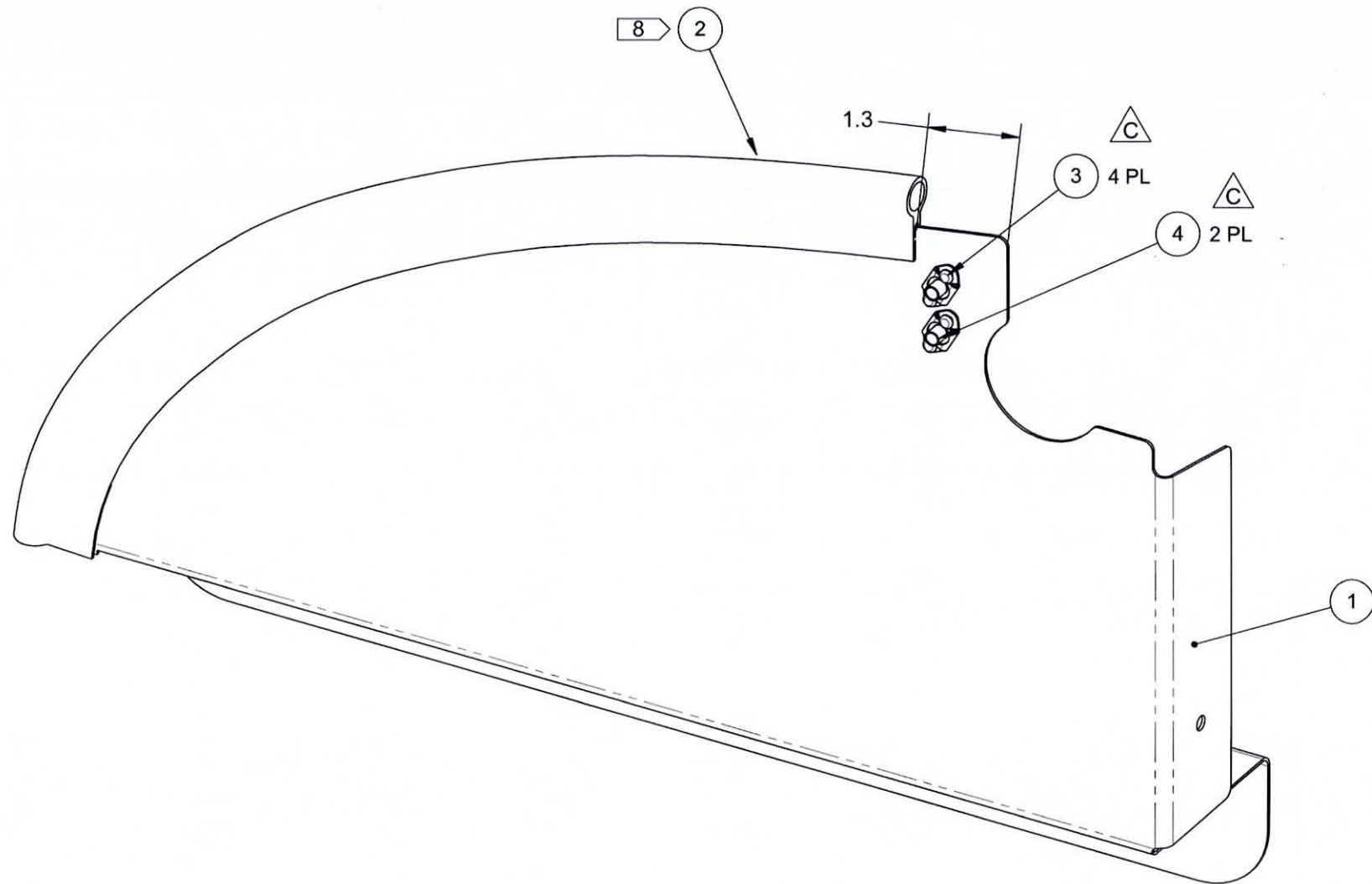
- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
  - 7) WEIGHT: 1.31 lbs
  - 8) TORQUE SCREWS TO 12-15 (in-lb)

APPROVED

C	ORGANIZED BOM ITEM NUMBERS & ADDED BALLOONS QTY TO D4436-041/-043/-045/-047/-049. SHT3 D4436-045 BOM: D4441-036 WAS D4441-038 & SHT4 D4436-047 BOM: D4436-051 WAS D4436-045; SHT6: ADDED D4436-051; SHT8, 10, 14: ORGANIZED DIM. & ADDED NOTE 8 TO D3436-1F, 3F, 9F. REASON ECR 470	RF	23.01.03
B	ADD D4436-9 BRACKET, D4436-047 ASSY, D4436-049 ASSY. REF. PAR18-256	PM	18.09.18
A	NEW ISSUE	RF	12.01.17
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	SAD	DRAWING NO.	REV. C
MFG. APPR.	JFS	D4436	SHEET 1 OF 14
APPROVED	SAD	TITLE	SCALE
DE APPR.	DS	COVER ASSEMBLY	NTS
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ITEM	QTY -043	PART NUMBER	DESCRIPTION
	X	D4436-043	AFT OUTBOARD BRACKET ASSEMBLY
1	1	D4436-1	BRACKET
2	1	D4441-1-160	RUBBER SEAL
3	4	MS20426AD3-(2)	RIVET, SOLID, CSK
4	2	MS21075L08	NUT PLATE, SELF-LOCKING, FLOATING
5	A/R	3M 1300/1300L	ADHESIVE



**D4436-043 AFT OUTBOARD BRACKET ASSEMBLY**

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT "BLACK SANDTEX" (4.3.5.7) PER DART QSI 005 4.3  
MASK NUT PLATE HOLES
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.78 lbs
- 8) INSTALL RUBBER SEAL TO EDGE OF PART AFTER POWDER COAT USING 3M 1300/1300L ADHESIVE  
ENSURE BRACKET IS COMPLETELY INSERTED INTO GROOVE OF RUBBER SEAL.  
IT IS ACCEPTABLE TO NOTCH THE SEAL AS REQUIRED TO PREVENT IT FROM BUCKLING

**RELEASED**

**MAR 1 2023** *SAD*

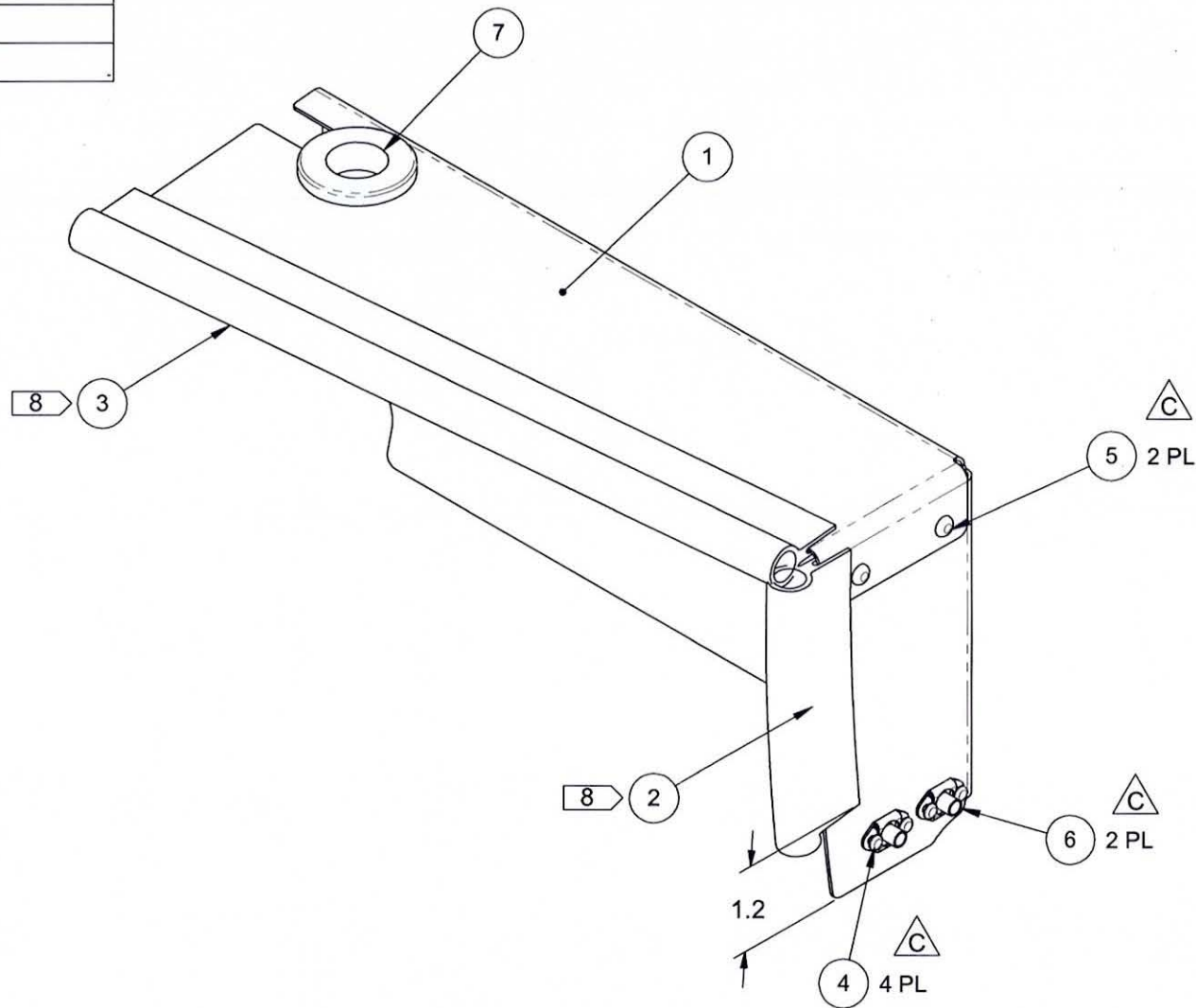
**APPROVED**

DESIGN	RF
DRAWN	RF
CHECKED	SAD
MFG. APPR.	JFS
APPROVED	SAD
DE APPR.	DS
DATE	23.01.03

<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. <b>D4436</b>	REV. C SHEET 2 OF 14
TITLE <b>COVER ASSEMBLY</b>	SCALE NTS
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ITEM	QTY -045	PART NUMBER	DESCRIPTION
	X	D4436-045	AFT INBOARD BRACKET ASSEMBLY
1	1	D4436-3	BRACKET
2	1	D4441-1-036	RUBBER SEAL
3	1	D4441-1-100	RUBBER SEAL
4	4	MS20426AD3-(2)	RIVET, SOLID, CSK
5	2	MS20470AD4-(3)	RIVET
6	2	MS21075L08	NUT PLATE
7	1	MS35489-19	GROMMET
8	A/R	3M 1300/1300L	ADHESIVE



D4436-045 AFT INBOARD BRACKET ASSEMBLY

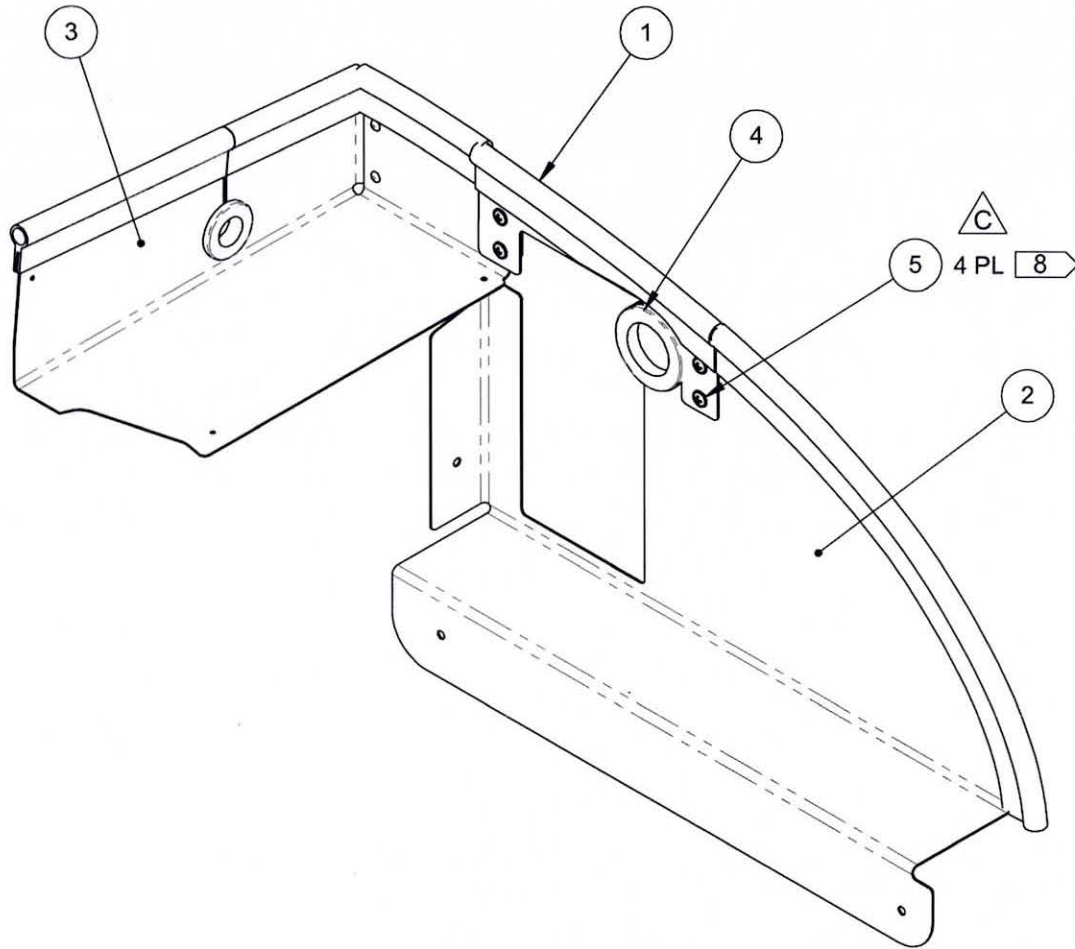
- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: POWDER COAT "BLACK SANDTEX" (4.3.5.7) PER DART QSI 005 4.3 MASK NUT PLATE HOLES
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.42 lbs
  - 8) INSTALL RUBBER SEAL TO EDGE OF PART AFTER POWDER COAT USING 3M 1300/1300L ADHESIVE, ENSURE BRACKET IS COMPLETELY INSERTED INTO GROOVE OF RUBBER SEAL. IT IS ACCEPTABLE TO NOTCH THE SEAL AS REQUIRED TO PREVENT IT FROM BUCKLING

RELEASED  
MAR 1 2023  
SMP

APPROVED	DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
	DRAWN	RF		
	CHECKED	SAD	DRAWING NO.	REV. C
	MFG. APPR.	JFS	<b>D4436</b>	SHEET 3 OF 14
	APPROVED	SAD	TITLE	SCALE
	DE APPR.	DS	<b>COVER ASSEMBLY</b>	NTS
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ITEM	QTY -047	Number	DESCRIPTION
	X	D4436-047	AFT BRACKET ASSEMBLY
1	1	D4435-047	BRACKET ASSEMBLY
2	1	D4436-049	AFT OUTBOARD BRACKET ASSEMBLY
3	1	D4436-051	AFT INBOARD BRACKET ASSEMBLY
4	1	D4440-1	GROMMET
5	4	AN525-832R6	SCREW, WASHER HEAD



D4436-047 AFT BRACKET ASSEMBLY

RELEASED

MAR 1 2023

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
  - 7) WEIGHT: 1.15 lbs
  - 8) TORQUE SCREWS TO 12-15 (in-lb)

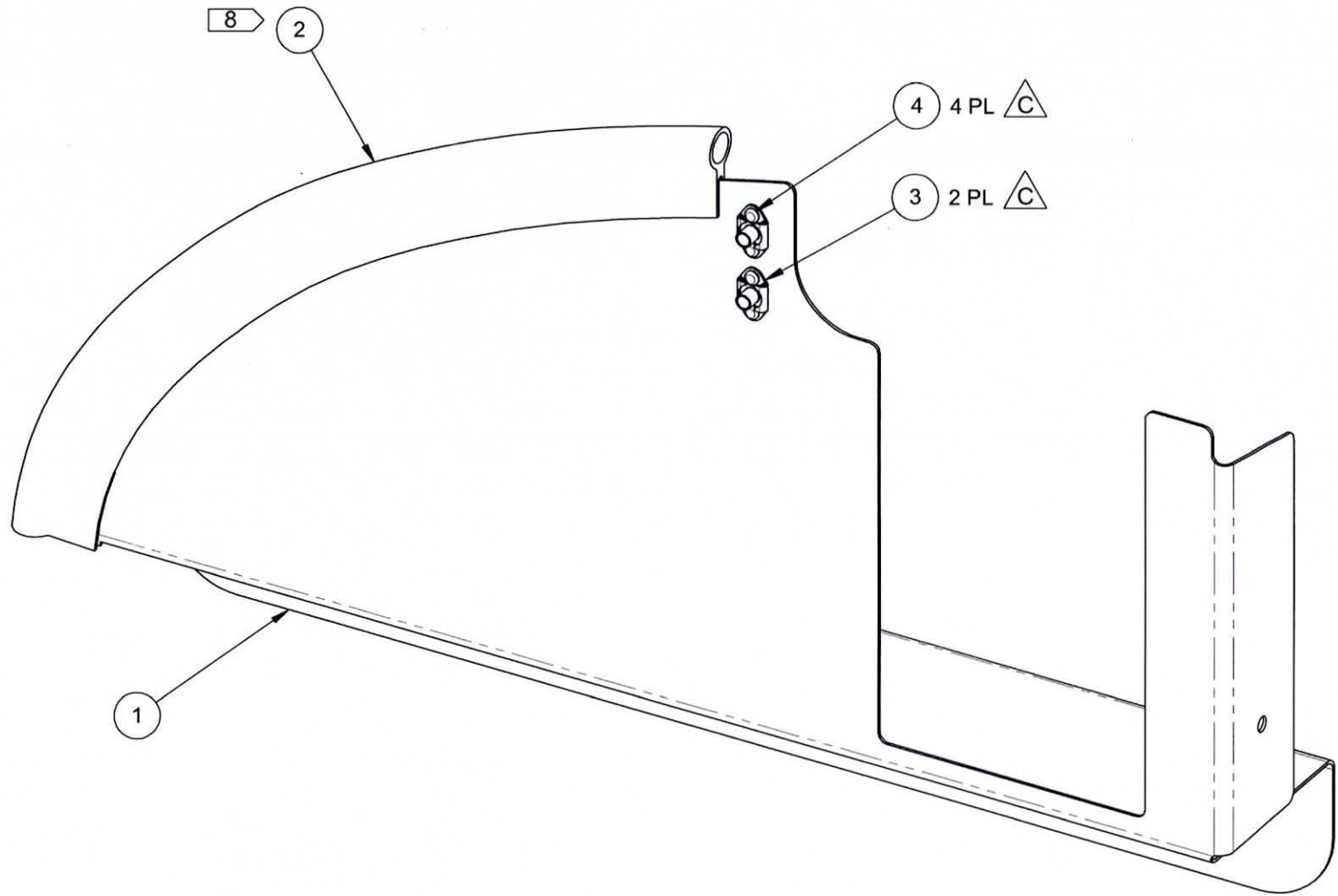
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APPROVED	SAD
DE APPR.	DS
DATE	23.01.03

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DRAWING NO. D4436	REV. C SHEET 4 OF 14
TITLE COVER ASSEMBLY	SCALE NTS
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ITEM	QTY -049	P/N	DESCRIPTION
	X	D4436-049	AFT OUTBOARD BRACKET ASSEMBLY
1	1	D4436-9	BRACKET
2	1	D4441-1-124	RUBBER SEAL
3	2	MS21075L08	NUT PLATE, SELF-LOCKING, FLOATING
4	4	MS20426AD3-(2)	RIVET
5	A/R	3M 1300/1300L	ADHESIVE



D4436-049 AFT OUTBOARD BRACKET ASSEMBLY

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: POWDER COAT "BLACK SANDEX" (4.3.5.7) PER DART QSI 005 4.3 MASK NUT PLATE HOLES
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.66 lbs
  - 8) INSTALL RUBBER SEAL TO EDGE OF PART AFTER POWDER COAT USING 3M 1300/1300L ADHESIVE ENSURE BRACKET IS COMPLETELY INSERTED INTO GROOVE OF RUBBER SEAL. IT IS ACCEPTABLE TO NOTCH THE SEAL AS REQUIRED TO PREVENT IT FROM BUCKLING

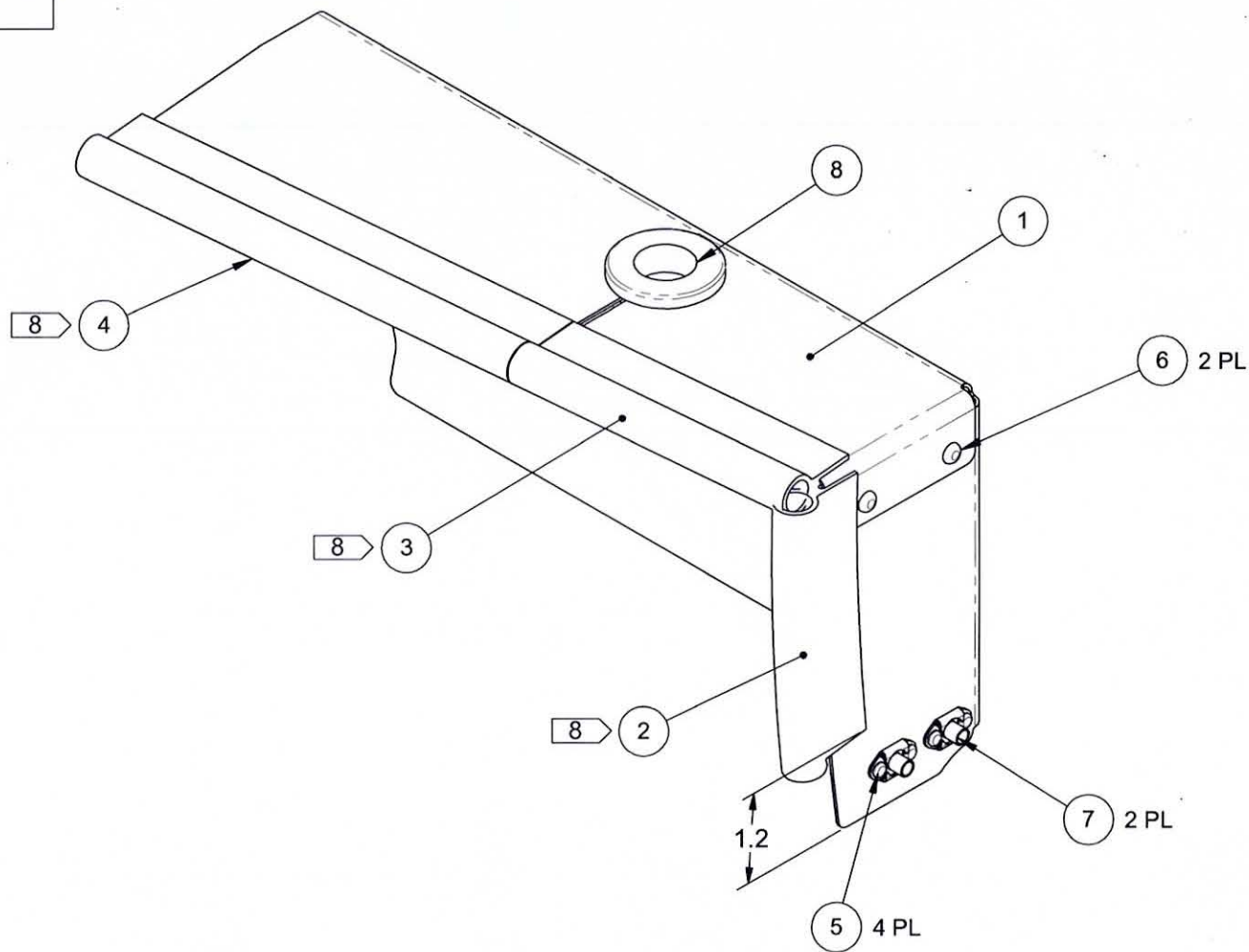
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DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
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CHECKED	SAD	DRAWING NO. <b>D4436</b>	REV. C
MFG. APPR.	JFS	SHEET 5 OF 14	
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ITEM	QTY -051	P/N	DESCRIPTION
	X	D4436-051	AFT INBOARD BRACKET ASSEMBLY
1	1	D4436-5	BRACKET
2	1	D4441-1-036	RUBBER SEAL
3	1	D4441-1-039	RUBBER SEAL
4	1	D4441-1-061	RUBBER SEAL
5	4	MS20426AD3-(2)	RIVET
6	2	MS20470AD4-(3)	RIVET
7	2	MS21075L08	NUT PLATE, SELF-LOCKING, FLOATING
8	1	MS35489-19	GROMMET
9	A/R	3M 1300/1300L	ADHESIVE



**D4436-051 AFT INBOARD BRACKET ASSEMBLY**

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: POWDER COAT "BLACK SANDTEX" (4.3.5.7) PER DART QSI 005 4.3 MASK NUT PLATE HOLES
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.42 lbs
  - 8) INSTALL RUBBER SEAL TO EDGE OF PART AFTER POWDER COAT USING 3M 1300/1300L ADHESIVE, ENSURE BRACKET IS COMPLETELY INSERTED INTO GROOVE OF RUBBER SEAL. IT IS ACCEPTABLE TO NOTCH THE SEAL AS REQUIRED TO PREVENT IT FROM BUCKLING

RELEASED

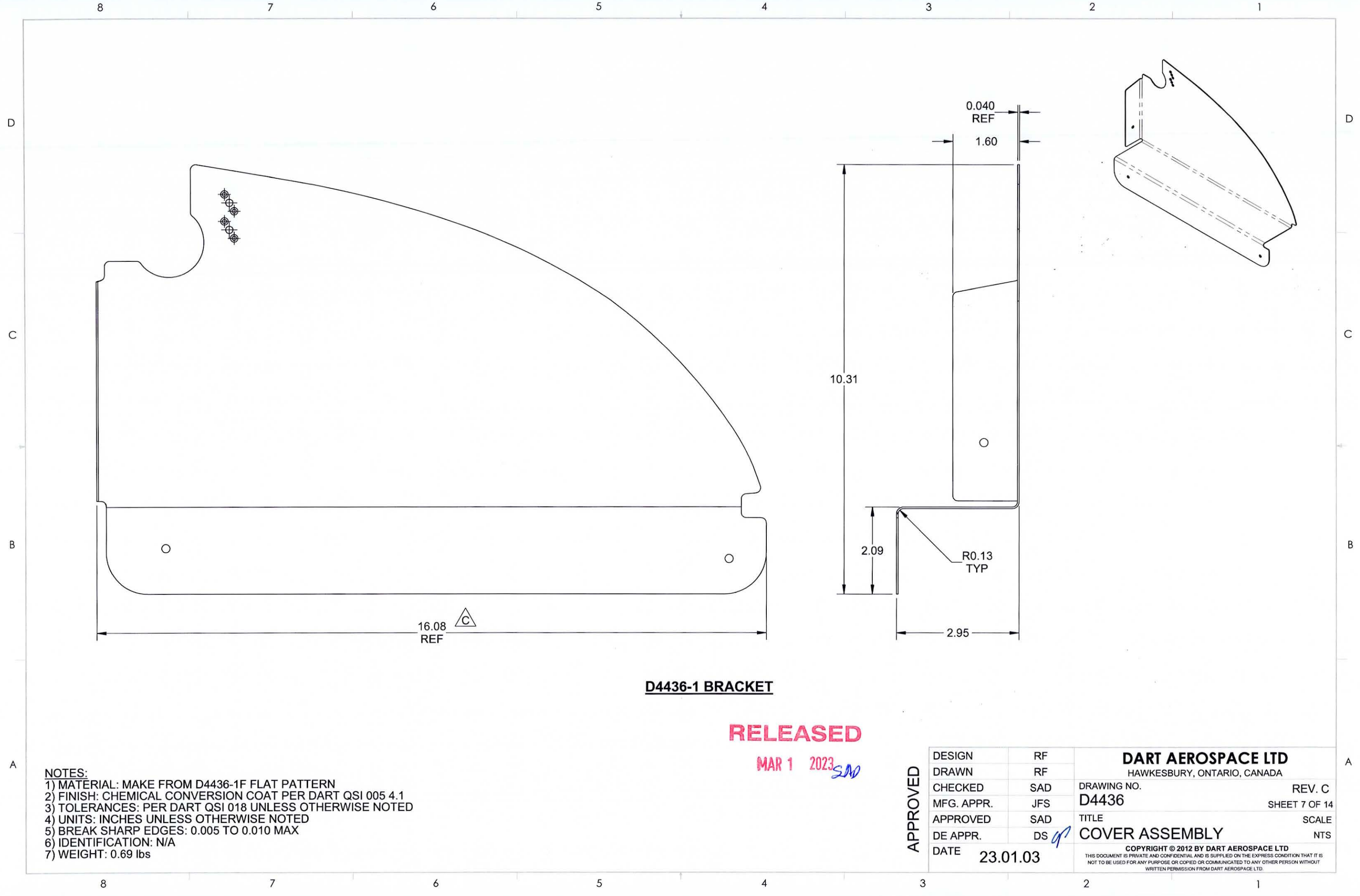
MAR 1 2023

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CHECKED	SAD
MFG. APPR.	JFS
APPROVED	SAD
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DATE	23.01.03

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**D4436-1 BRACKET**

**RELEASED**  
MAR 1 2023 *SAD*

- NOTES:**
- 1) MATERIAL: MAKE FROM D4436-1F FLAT PATTERN
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.69 lbs

APPROVED

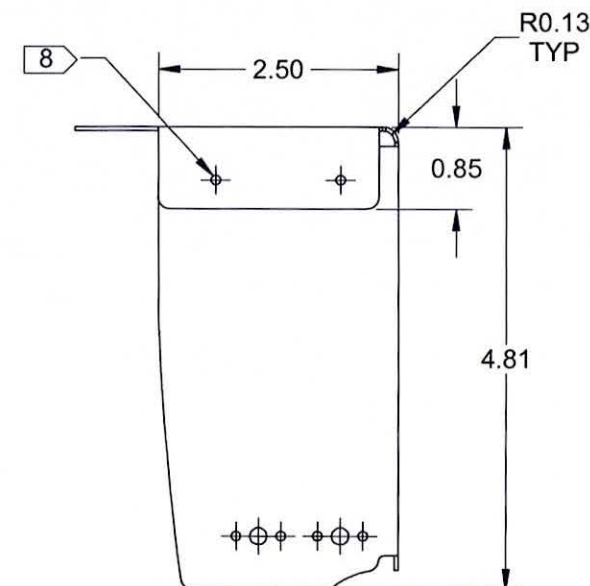
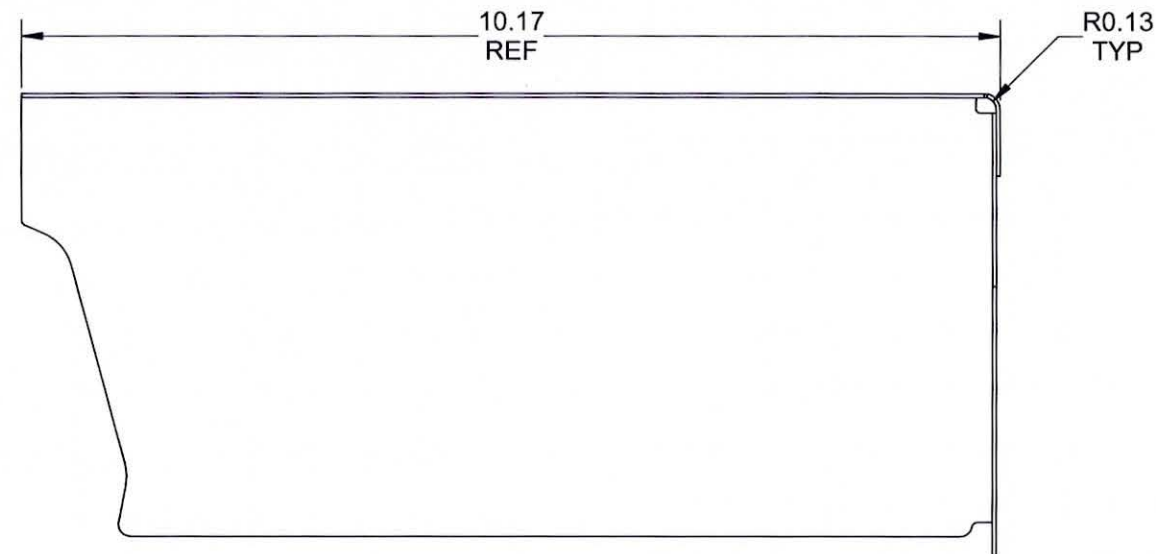
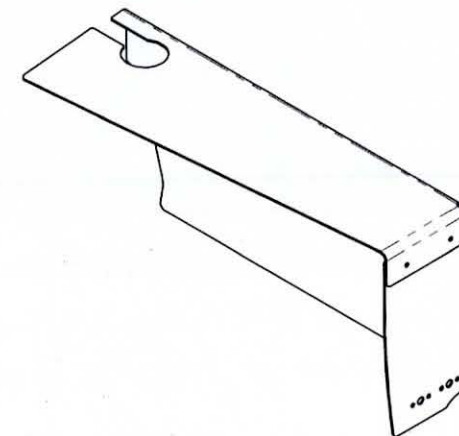
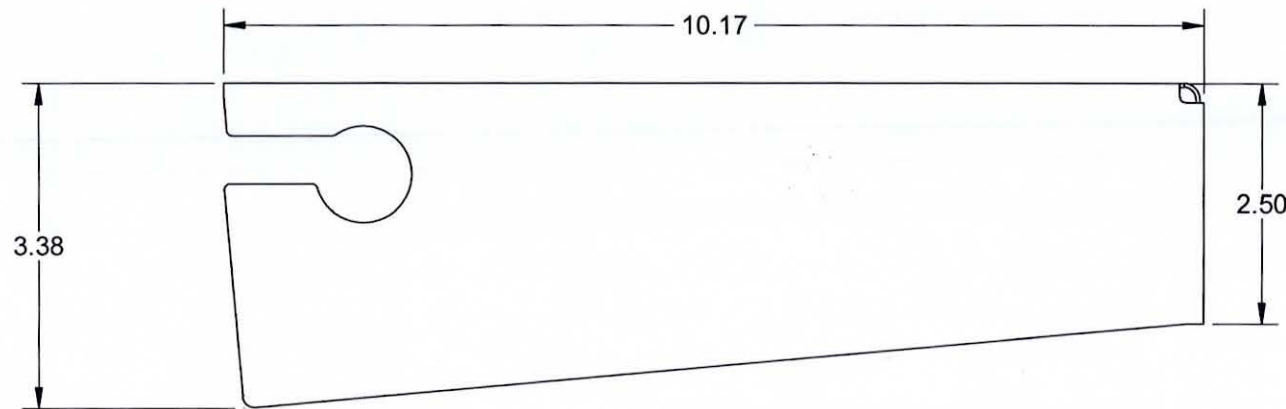
DESIGN	RF
DRAWN	RF
CHECKED	SAD
MFG. APPR.	JFS
APPROVED	SAD
DE APPR.	DS <i>of</i>
DATE	23.01.03

<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
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# **D4436-3 BRACKET**

**RELEASED**

**MAR 1 2023**

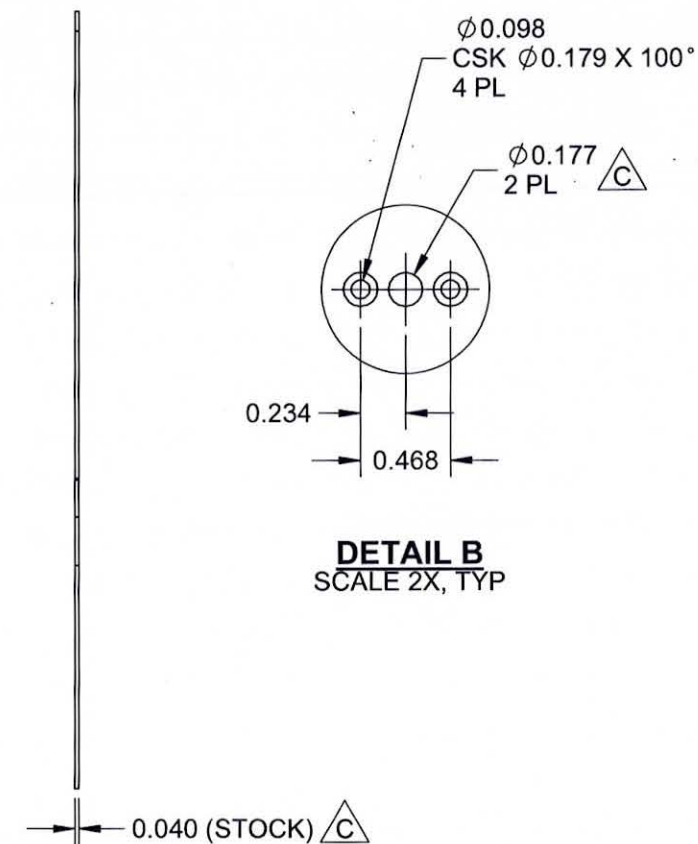
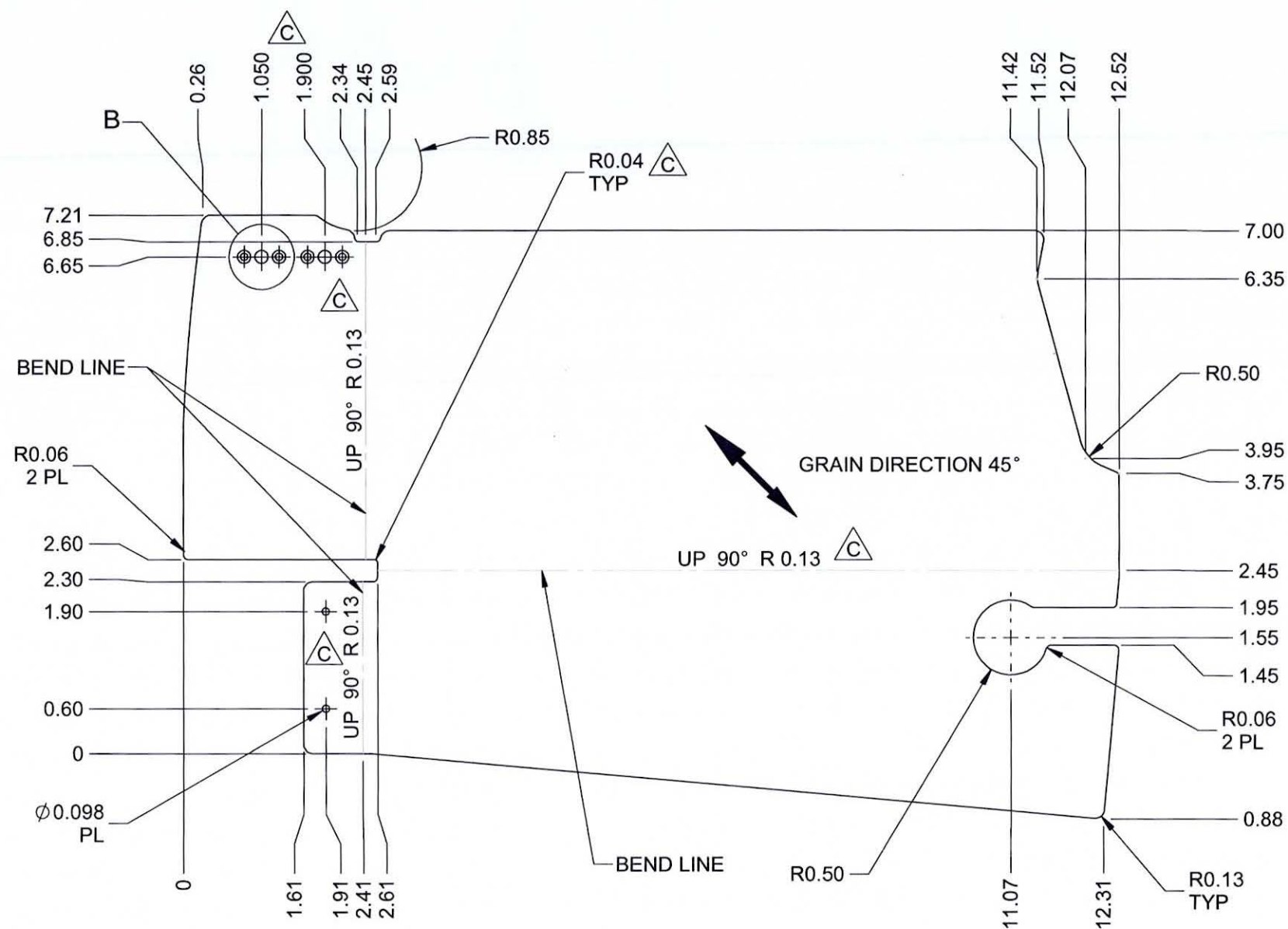
- NOTES:**
- 1) MATERIAL: MAKE FROM D4436-3F FLAT PATTERN
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.33 lbs
  - 8) TRANSFER  $\varnothing 0.129$  HOLES THRU 2 PLACES

**APPROVED**

DESIGN	RF
DRAWN	RF
CHECKED	SAD
MFG. APPR.	JFS
APPROVED	SAD
DE APPR.	DS
DATE	23.01.03

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# **D4436-3F FLAT PATTERN**

## **NOTES:**

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET 0.040 THICK  
PER QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027  
OR ASTM B209  
REF DART SPEC. M6061T6S.040
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.33 lbs
- 8) ALL NON-DIMENSIONED FEATURES DEFINED PER DRAWING FILE "D4436-3F REV. C .SLDPRT"

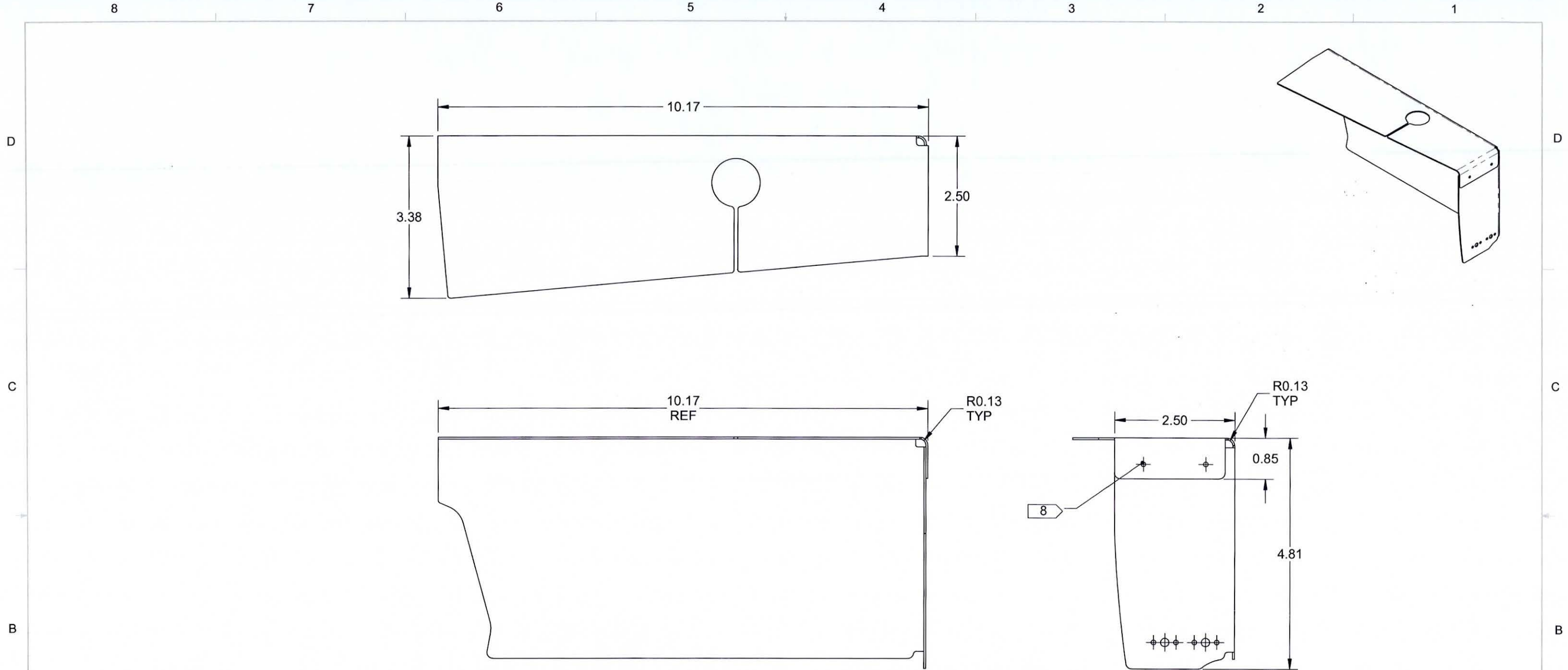
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**MAR 1 2023**

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DRAWN	RF		
CHECKED	SAD	DRAWING NO.	REV. C
MFG. APPR.	JFS	<b>D4436</b>	SHEET 10 OF 14
APPROVED	SAD	TITLE	SCALE
DE APPR.	DS	<b>COVER ASSEMBLY</b>	NTS
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**D4436-5 BRACKET**

**RELEASED**

**MAR 1 2023** *SAD*

- NOTES:**
- 1) MATERIAL: MAKE FROM D4436-5F FLAT PATTERN
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.33 lbs
  - 8) TRANSFER  $\varnothing 0.129$  HOLES THRU 2 PLACES

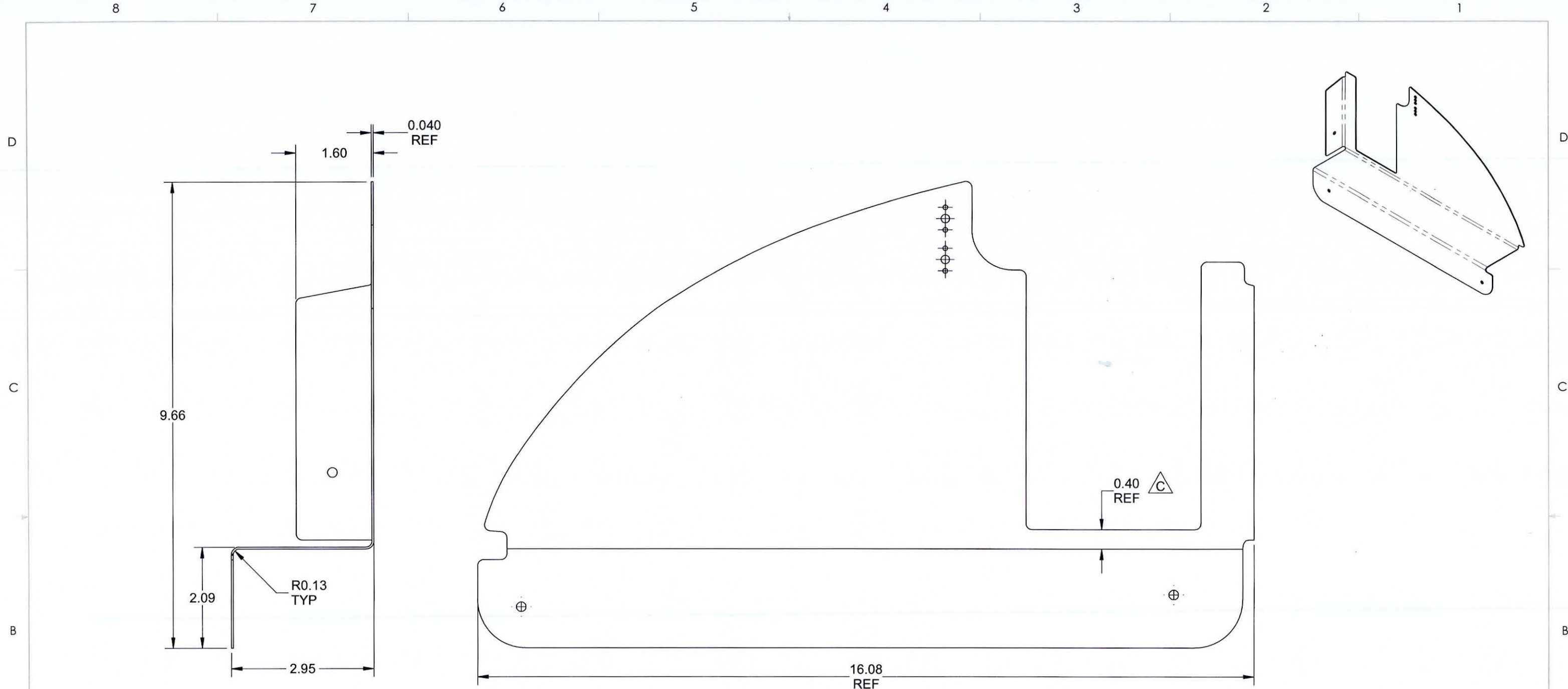
**APPROVED**

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	SAD	DRAWING NO.	REV. C
MFG. APPR.	JFS	<b>D4436</b>	SHEET 11 OF 14
APPROVED	SAD	TITLE	SCALE
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**D4436-9 BRACKET**

**RELEASED**

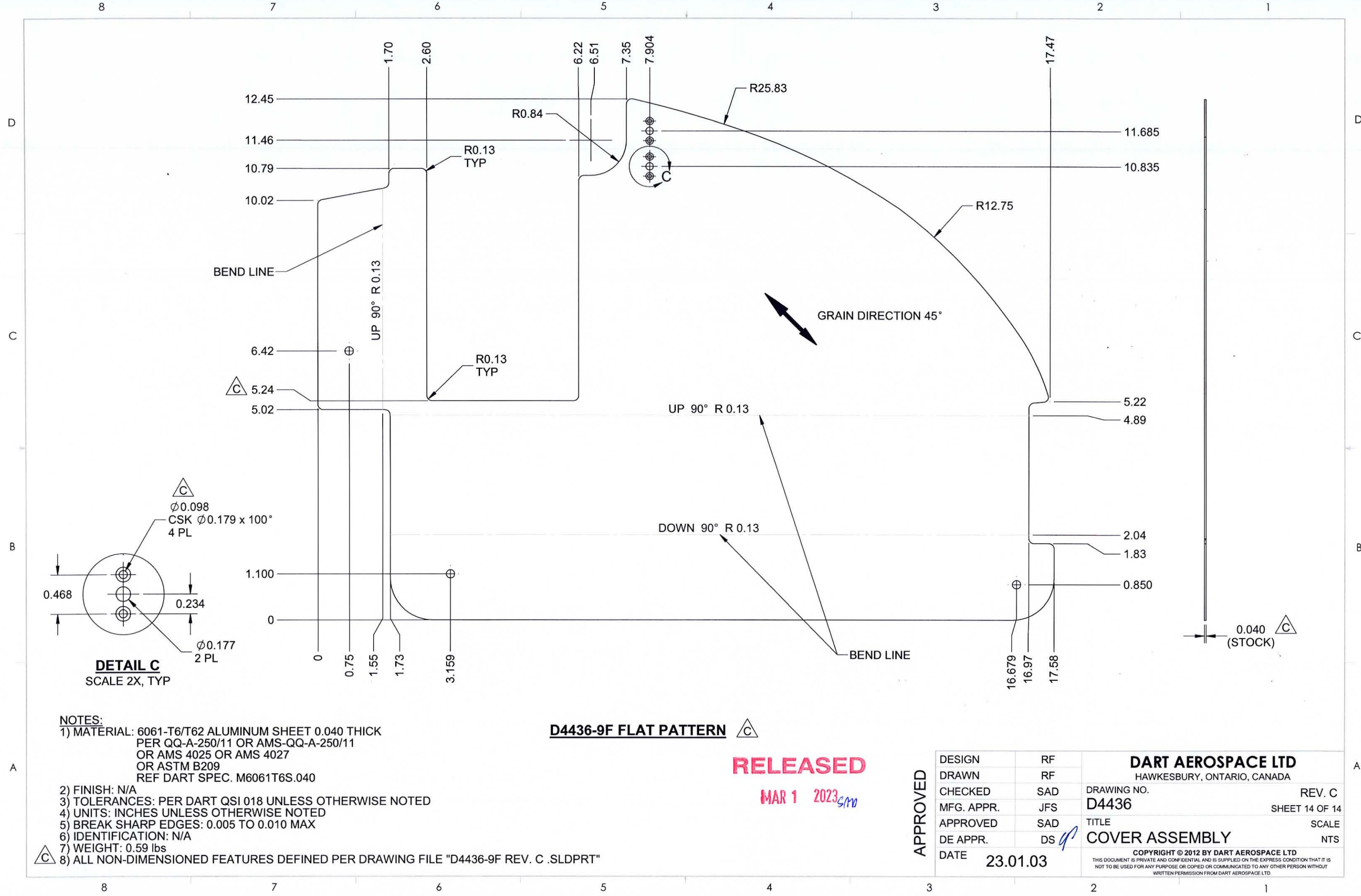
MAR 1 2023 *SAD*

- NOTES:
- 1) MATERIAL: MAKE FROM D4436-9F FLAT PATTERN
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.59 lbs

APPROVED

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	SAD	DRAWING NO.	REV. C
MFG. APPR.	JFS	<b>D4436</b>	SHEET 13 OF 14
APPROVED	SAD	TITLE	SCALE
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NOTES:

1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET 0.040 THICK  
PER QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027  
OR ASTM B209  
REF DART SPEC. M6061T6S.040

2) FINISH: N/A  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: N/A  
7) WEIGHT: 0.59 lbs  
8) ALL NON-DIMENSIONED FEATURES DEFINED PER DRAWING FILE "D4436-9F REV. C .SLDPRT"

D4436-9F FLAT PATTERN

RELEASED

MAR 1 2023

APPROVED

DESIGN	RF
DRAWN	RF
CHECKED	SAD
MFG. APPR.	JFS
APPROVED	SAD
DE APPR.	DS
DATE	23.01.03

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HAWKESBURY, ONTARIO, CANADA	
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D4436	SHEET 14 OF 14
TITLE	SCALE
COVER ASSEMBLY	NTS
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